

## Velcro Installation

### Step 1

Cover conveyor belt with plywood to protect it when cleaning drum.

### Step 2

Clean drum and then wipe down with lacquer thinner.

### Step 3

Ensure that drum is 25 degrees C or warmer

### Step 4

Find the circumference of the drum. Deduct 1/4".

### Step 5

Draw a diagonal line on the velcro using the measurement from step 1. Cut velcro accordingly.

### Step 6

Remove approximately 1 ft. of the adhesive covering and spiral the velcro onto the drum. Do not overlap the velcro, do not worry if a small space (1/16" or less) appears between the edges. Completely wrap drum and trim.

### Step 7

Install paper as per above. Wrap 1-1/2 turns of narrow filament tape at the end which would flap upward if the drum were spinning. Make a cut and stop machine. Unwrap paper and re-wrap. This will help to eliminate the initial stretching and seat the paper.

### Step 8

**IT IS EXTREMELY IMPORTANT TO SEAT THE VELCRO IMMEDIATELY AFTER INSTALLATION.** Operate the sander under load using the full width.

NOTE - Refer to your manual for instructions on paper installation. The paper should be cut using a measurement of 19-1/4" for the diagonal cuts and a total length of 103".